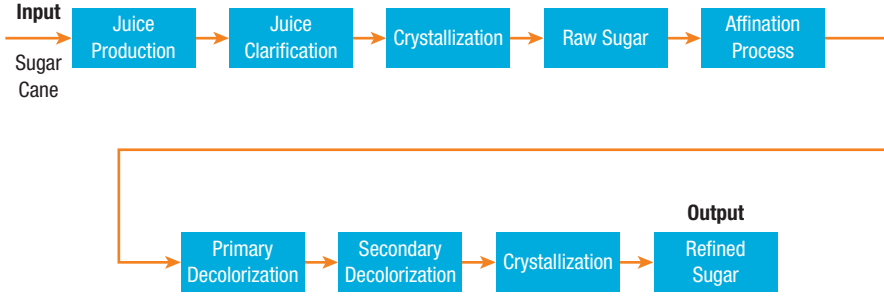FIGURE 9.9: Product Layout for a Sugar Factory